

Work Order ID 58594

Wednesday, May 12, 2010 8:45:59 AM



Page 1

Item ID: D4018-5

Accept

Setup Start



Revision ID:

Item Name: Rib

24

W

Start Date: 5/12/2010

Start Qty: 18.00



Required Date: 5/14/2010

Req'd Qty: 18.00



Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: MP

Date: 10-5-12 Tooling:

Date:

Run Start



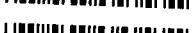
QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

Operation Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4018

B

100

0.00

Large Fab

Memo

0.00

24

- 1- Cut tube as per dwg D4018
- 2- debur and remove identification markings

SAD
10-05-13

110

QC5- Inspect part completeness to step on W/O

0.00

cantes

QC

X24

Quality Control

Memo

0.00

Sok5/13

120

Identify as per dwg & Stock Location: WA

0.00

SAD
10-05-13

24

Packaging

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Setup Start

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Stop

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours
0.00Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

10/05/17 JF
MF 10-5-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

Wednesday, May 12, 2010 8:45:59 AM

Page 1

Work Order ID: 58594



Parent Item: D4018-5



Parent Item Name: Rib

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC
DD 10.04.16 verified by:EC

IPP Rev:B as
IPP Rev:C as per dwg RevB

Start Date: 5/12/2010

Start Qty: 18.00

Required Date: 5/14/2010

Required Qty: 18.00

Component Item ID/ M304TS0.500W.049	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 100	Unit of f	Qty on 69.3421	Qty per Kit 0.5558	Qty	Date	Status
Square Tubing											SAD	10-05-08

Location	Loc Qty	Loc Code
MAT	49.8115	
114426	49.8115	
MAT018	19.5306	
114004	3.5	
114161	16.0306	

12.871

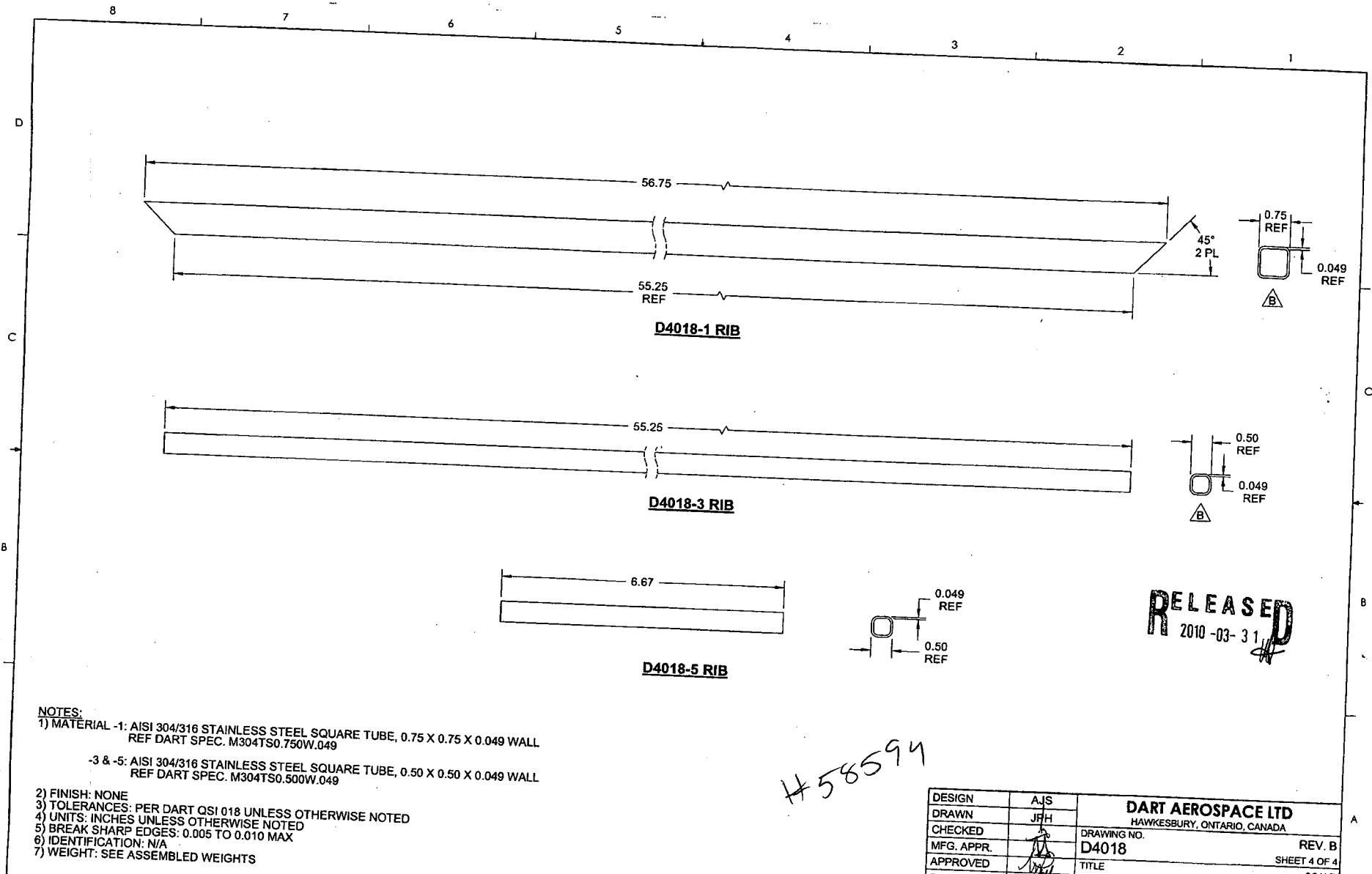
1,1701

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8 7 6 5 4 3 2 1

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JRH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		D4018	
APPROVED		REV. B	
DE APPR.		TITLE	
DATE	10.03.25	SCALE	
		SHORT BASKET LID ASSY (350) NTS	

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